

Work Order ID 68055

Tuesday, April 05, 2011 3:16:12 PM



Page 1

Item ID: D4277-7

Accept



Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 4/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *fl*Date: *11-04-05* Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4277	D								

100

0.00



Large Fab

Memo

0.00

Large Fab

1- Cut tube as per dwg D4277
2- Remove marking,debur*SAD 11-04-05**(2)*

110

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Pl 11-04-06

120

Identify as per dwg & Stock Location: *B/C*

0.00



Packaging

Memo

0.00

Packaging

STOCK IN BASKET CELL

Pl 11-04-06

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

4/4/11 [Signature]
M 11-04-7
(2)

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Picklist Print

Tuesday, April 05, 2011 3:16:16 PM

Page 1

Work Order ID: 68055

Parent Item: D4277-7

Parent Item Name: Rib



Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.11.12 new issue DD verf:EC
11.01.20 AS PER DWG REV.C DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.500W.049

Purchased

No

100

f

3.0736

0.1442

0.303579



SAD 11-04-05

Square Tubing

Location

Loc Qty

Loc Code

MAT034

3.0736

116610

3.0736

0.3036

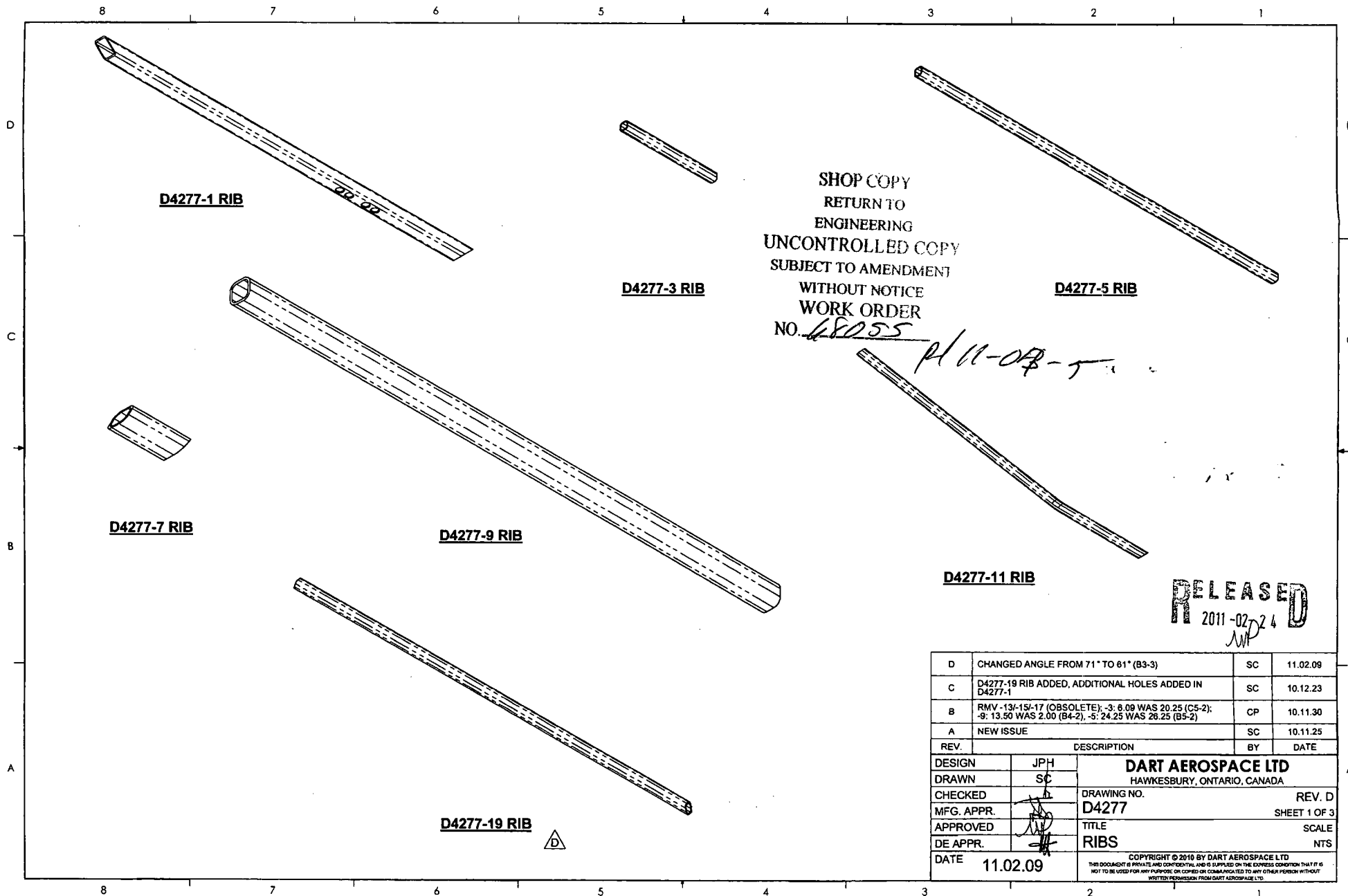
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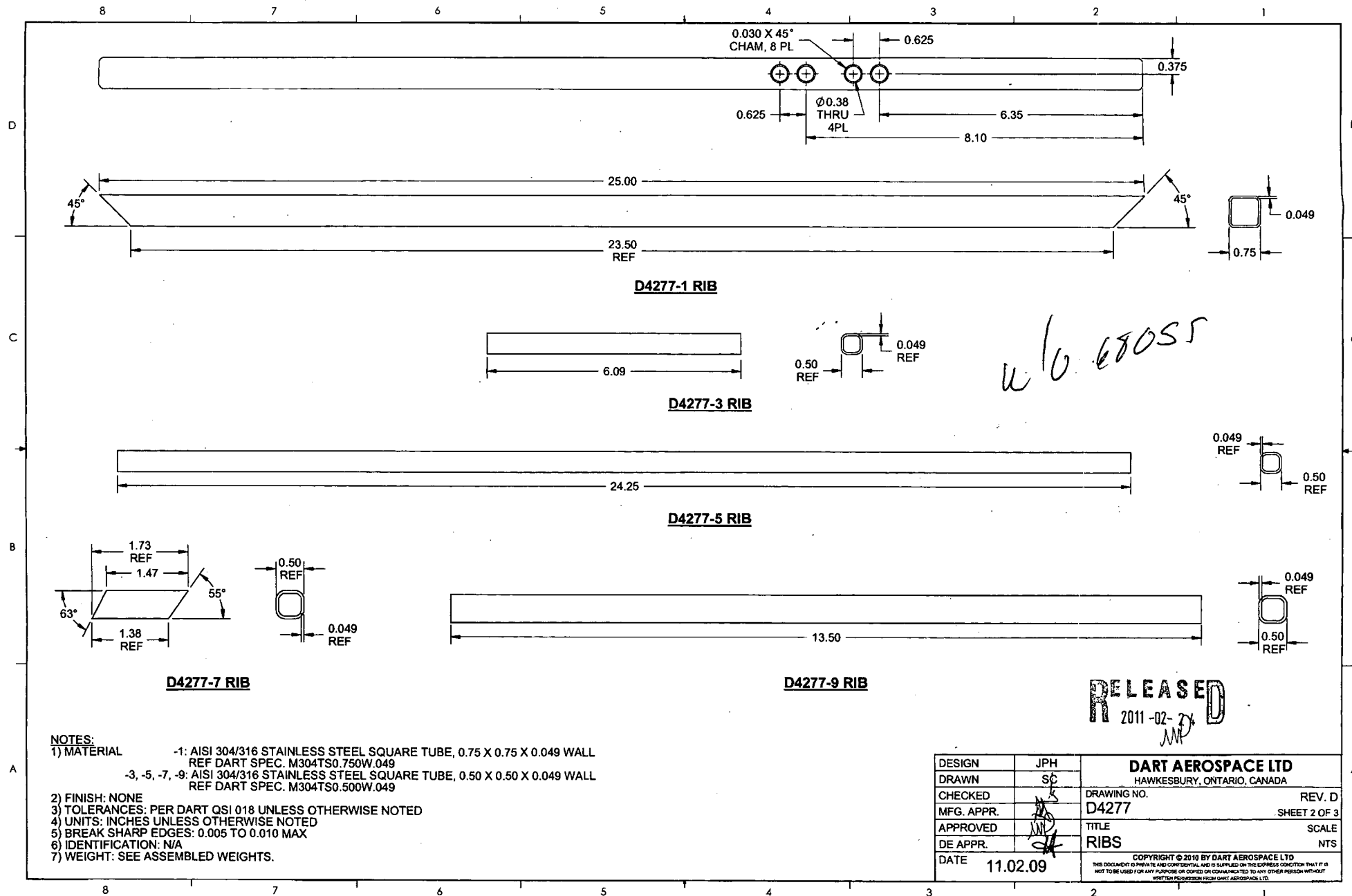
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DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SK	DRAWING NO.	REV. D
MFG. APPR.	SK	D4277	SHEET 2 OF 3
APPROVED	SK	TITLE	SCALE
DE APPR.	SK	RIBS	NTS
DATE	11.02.09	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

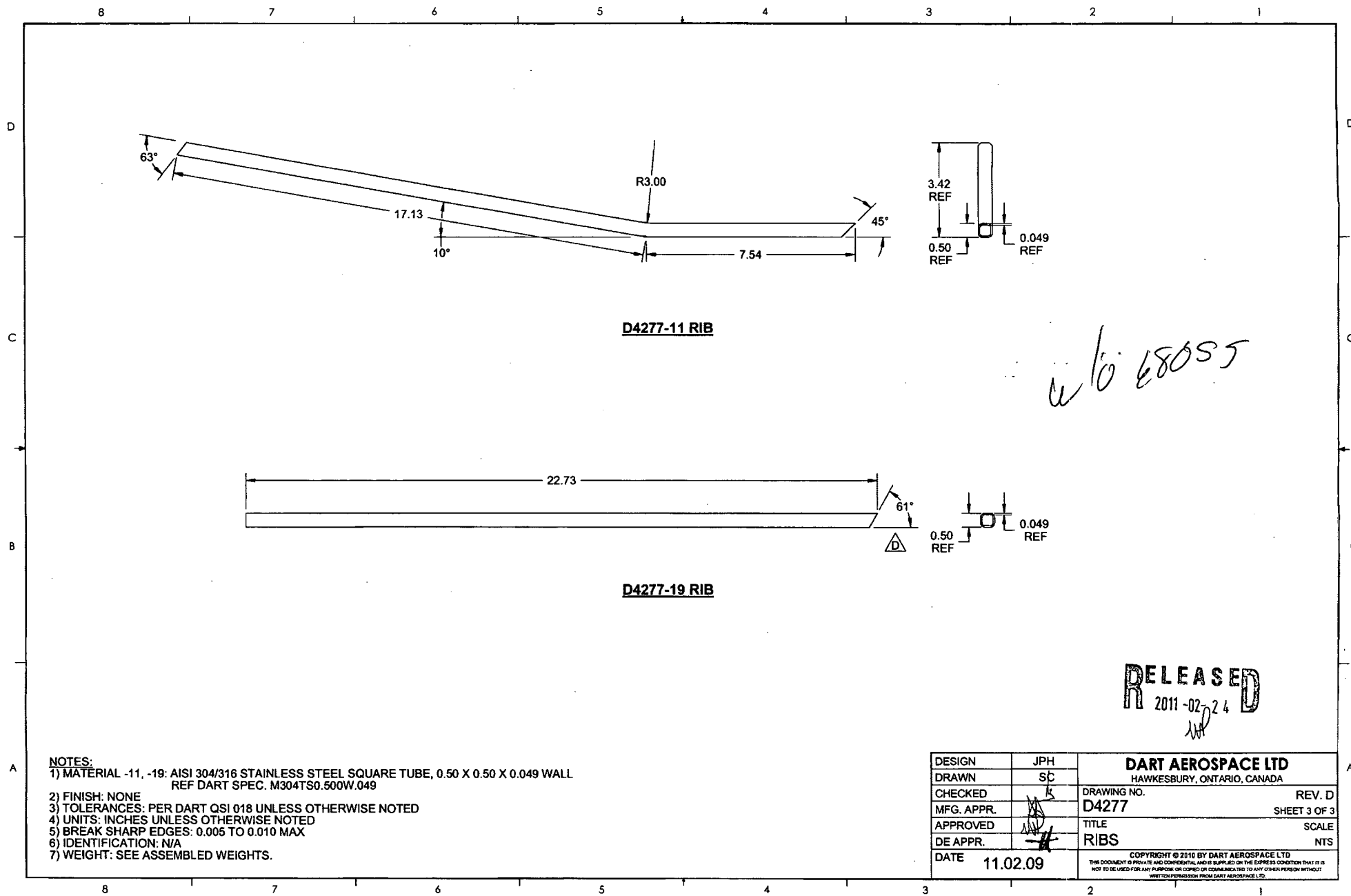
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